Welding Supplies







REGINA: (306) 525-2551 YORKTON: (306) 783-6515 ESTEVAN: (306) 634-3664 WEYBURN: (306) 842-4676 MAINLINE FLEET: (306) 721-7711



Victor® Cutskill® compatible Comes in environmentally-friendly packaging for easy transportation



Includes:

- Torch handle with check valve
- **Cutting attachment**
- Oxygen/acetylene regulators with 2 1/2" double-scale gauges
- Cutting tip #1
- Welding nozzle #2
 - T-Grade 17.5' twin hose
- Goggles
- Striker

Part #: TTV022

WELDING HELMET

• Lightweight design with ratchet headgear

Comes complete with shade 10 lens

- Passive lens
- Material: Thermoplastic
- Meets ANSI/ISEA Z87.1-2015

NT687



DYNAMIC™ WHISTLER™ HARDHAT

- · Lightweight high density polyethylene
- Attachment points for chin straps
- 4-point ratchet suspension
- Accommodates accessories
 - Hearing protection
 - Welding protection
 - Face shields

SFY730



TIG WELDER GLOVES

Part #

Size

- Goatskin grain, unlined
- Abrasion-resistant
- Thumb strap for durability
- Gauntlet cuff

 NJC611
 Size 10

 NJC612
 Size 11

- Split deerskin
- Unlined
- Straight thumb, double thumb strap
- 4" gauntlet cuff
- Sewn with DuPont® Kevlar® thread for higher seam strength and seam flame resistance

SM599	Large
SM600	X-Large

SM599 SM600

NJC611 NJC612

NITRILE GLOVES

- Flock-lined, embossed finish
- 17-mil thickness
- Straight-cuff
- 13" length

Part #	Size
SAW944	9 / Large
SAW945	10 / X-Large



SAN066

OUTSIDE LENSES FOR WELDING HELMETS

Part # Size Shade

P	OLYCARBONATE COVER LE	ENSES
NT601	2" x 4-1/4"	Clear
NT602	4-1/2" x 5-1/4"	Clear

GLASS COVER LENSES

Clear glass lenses are **not** impact-resistant, and are only for use against spatter.

SAN058	2" x 4-1/4"	Clear
SAN059	4-1/2" x 5-1/4"	Clear

HARDENED GLASS FILTER PLATE LENSES		
2" x 4-1/4"	7	
2" x 4-1/4"	8	
2" x 4-1/4"	9	
4-1/2" x 5-1/4"	7	
4-1/2" x 5-1/4"	8	
4-1/2" <i>x</i> 5-1/4"	9	
	2" x 4-1/4" 2" x 4-1/4" 2" x 4-1/4" 4-1/2" x 5-1/4" 4-1/2" x 5-1/4"	



PARTS

AUTOBODY SUPPLY

INDUSTRIAL

REGINA YORKTON WEYBURN



WELD-KLEEN HD ANTI-SPATTER

- 20oz Aerosol
- Paintable
- Non-flammable
- · Protects parts, tooling, and fixtures

388-1165

MIG WIRE CLEANING PADS

- Pack of 6
- Designed for use on all MIG wire feeders
- Removes dust and dirt from WIRE
- Treated pads can be used on all alloyed wires except aluminum

720-1000KIT



NOZZLE GEL



- For MIG gun nozzles and contact tips
- Non toxic, odourless
- Not flammable, silicone free
- 16 oz.

720-1071

"TOOTHBRUSH" INDUSTRIAL-DUTY SCRATCH BRUSH

- Brush length: 1-1/2"
- Overall length: 7-3/4"
- Stainless steel wire bristles
- 1/2" trim length
- 3x7 rows

NT615

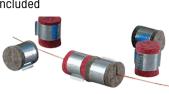




LUBE PADS

- · Clean and lubricate wire, improve feedability, reduce spatter and increase tip and liner life
- Reduces wire drag by 60% and feeds wire more smoothly with poor cast, helix and rust
- Black lube pads are pre-treated with Lube-Matic® liquid
- Fluid bottle not included

388-1010





FLINTS & LIGHTERS

Part # Description

	FLINTS	
TTU072	Individual tri-flints	
NT663	5 Flints with Holder	
	LIGHTERS	
NT642	Single-flint striker	
TTU071	Three-flint lighter	



TTU072







CAM ACTION CABLE CONNECTORS

- Male/female connector set
- For use with single flint lighter NT663 and other Weld-Mate single flint lighters
- One model fits cable sizes 4 through 4/0

NT664



PARTS

AUTOBODY SUPPLY

INDUSTRIAL

YORKTON

WEYBURN



HEAVY-DUTY GROUND CLAMPS

- Includes allen wrench
- · Heavy-duty spring

NT669





CHIPPING HAMMER

- 10 1/2" overall length
- Cone and chisel head
- 6 1/4" head length Solid steel handle

NP532



WHITE SOAPSTONES

• 5"(L) x 1/2"(W) x 3/16"(H)

White

NT225



FLAT SOAPSTONE HOLDER

- Steel adjustable holder for 1/2" x 5" flat soapstone or chalk
- · Comes with one installed soapstone

NT639



FLASHBACK ARRESTORS

Part # Description

312-3376 Torch Style

312-3377 Regulator Adaptor Style



QUICK-CONNECT

- Regulator-to-Hose w/Check Valves
- Brass construction provides long service life cycle tested over 10 000 operations indicating a service life of 10 to 12 years of comparable use





ARGON REGULATORS

Part # Series Description

	FLOW GAUGE REGULATORS	
331-1540	● Max Inlet: 0-50 PSI	
		Inlet gauge: 2", 4000 PSI
		 Outlet gauge: 2", 50 SCFH

FLOW METER REGULATORS		
331-1610 191 • Flow capacity: 50 SCFH		• •
		Flowmeter: 60 SCFHInlet gauge: 1.5", 4000 PSI
		• Illiet gauge. 1.5 , 4000 FSI
331-4150	191	 Same as 331-1610, includes 6' hose

ACCESSORIES

331-2595

Hood forflow meter







PARTS

AUTOBODY SUPPLY

INDUSTRIAL

REGINA

YORKTON

WEYBURN

ESTEVAN

E71TGS SELF-SHIELDING MID STEEL FLUX-CORED **WELDING WIRE**

- Self-shielding-Welds steel without gas
- Gasless steel welding wire for single pass applications
- Excellent for use on thin gauges of galvanised and mild steels

	•	
	SPOOL WEIGHT: 2 lbs	
TTU700	Wire diameter: 0.030"	
TTU701	Wire diameter: 0.035"	

SPOOL WEIGHT: 10 lbs

TTU702	• Wire diameter: 0.030"	
TTU703	 Wire dian 	neter: 0.035"

• Wire diameter: 0.035"

SPOOL WEIGHT: 25 lbs

TTU706 Wire diameter: 0.045"



4043 ALUMINUM WELDING WIRE

- Cleanliness, density and temper of wires precisely controlled
- Each container has an identification label showing grade, size, weight and heat number
- Conform to AWS A5.10 classification, CWB and ABS approvals
- 5% silicon all position aluminum weld wire used to weld heat treatable alloys such as the 6XXX base metals and cast alloys
- Found in many common welding applications such as bicycles, trucks, trailers and automotive parts and equipment
- Silicon with these alloys give improved wetting action yielding a less crack sensitive bright weld bead
- Diameter: 0.035"

Sold as a spool



ER70S6 CARBON STEEL WELDING WIRE

- Highest combination of manganese and silicone deoxidizers
- Permits high current welding with CO2 gas shielding
- Can also be applied with ArCO2
- **Excellent wetting**
- Layer/level wound wire
- Certified by CWB to CSA class W48 for ER49S-6
- Certified by AWS to class A5.18 for ER70S6

Part # Description

	2000
	Spool Weight: 2 lbs / 0.9 kg
NT550	Wire diameter: 0.030"
NT551	Wire diameter: 0.035"
NT552	Wire diameter: 0.045"
	Spool Weight: 11 lbs / 5 kg
NT554	Wire diameter: 0.030"
NT555	Wire diameter: 0.035"
	Spool Weight: 33 lbs / 15 kg
NT557	Wire diameter: 0.030"
	Spool Weight: 44 lbs / 20 kg
NT560	Wire diameter: 0.035"
NT561	Wire diameter: 0.045"



PARTS

AUTOBODY SUPPLY

INDUSTRIAL

YORKTON **WEYBURN**

ELECTRODES & HOLDERS

Part # Description

	ELECTRODES
909-2740	PT176655 Hafnium Electrode
TTU095	Thermal Dynamic Electrode

MILD STEEL STICK ELECTRODES

(5lb tubes)

6010 Series

- High cellulose coated
- Produce a flat weld bead with coarse ripples and a thin easily removable slag
- May be used in the flat, horizontal, vertical or overhead welding positions

TTU708

• 1/8" diameter

6011 Series

- A versatile, deep penetrating, all-position electrode for steel
- Excellent mechanical properties in welding of mild steels, galvanised & some low alloy steels
- Operate on AC or DCEP

TTU710	• 3/32" diameter	
TTU711	• 1/8" diameter	
TTU712	 5/32" diameter 	

6013 Series

- A general purpose, all-position electrodes for mild steel
- Slag lifts easily, revealing a finely rippled bead contour
- Ideally suited for general purpose welding, even with small AC power sources having low open-circuit voltage
- Operates on AC, DCEN or DCEP

TTU714 • 1/8" diameter

7014 Series

- An all position electrode for mild and low alloy steels
- Iron powder covering content yields a high deposition rate in all positions
- Particularly advantageous when poor fit-up exists
- Operates on AC, DCEN or DCEP

TTU716	• 3/32" diameter
TTU717	• 1/8" diameter
TTU718	• 5/32" diameter

7018 Series

- A high deposition electrode for low and medium carbon steels
- An efficient, all-position, iron powder, low hydrogen type electrode
- Exhibits excellent mechanical properties, crack resistant and X-ray quality welds
- Operates on AC or DCEP

TTU719	• 3/32" diameter
TTU720	• 1/8" diameter
TTU721	• 5/32" diameter

ELECTRODE HOLDERS

• /	۱m۲	perag	ıe ra	tına:	4UL
			,		

1	
360-9001	Bernard® Shortstub™ Electrode Holder • 2000lb gripping pressure • Electrode capacity: 1/16" - 1/4" • Can be used within one inch of ShortStub™ head
NT629	Electrode Holder with Neck Ring • Electrode capacity: 3/32" - 3/16"
NT630	Slimline - Bernard [®] Style Holder • Electrode capacity: 3/32" - 3/16"













PARTS

AUTOBODY SUPPLY

INDUSTRIAL

REGINA

YORKTON

WEYBURN

MIG GUN ACCESSORIES

Part #	Description		
	GAS DIFFUSE	:RS	
379-1570	• Standard, 160 amps		
	Tweco® Styl	le	
379-1635	• For fixed nozzle, 200) amps	
NT191	• Standard, 300 / 400	amps	
	15' LINER ASSEM	IBLIES	
	Tweco® Styl	le	
379-1600	• 200 amps, 0.040" - 0).045"	<u> </u>
TTT239	• 160 amps, 0.045"		
	Miller® Style		
TTT189	• 150 / 250 amps, 0.03		
TTT190	• 150 / 250 amps, 0.03	35" - 0.045"	
379-1570			
American American			379-1635
NT191		379-1600	
	ТТТ239		
		TTT189 TTT190	

3M POLYESTER TAPE

- 24mm x 22m [1" x 72']
- Works in temperatures ranging from -6°F [-5°C] to 4°F [24°C]
- · Colour: Green

AG772



Soldering Paste Flux

GENERAL-PURPOSE PASTE SOLDERING FLUX

- Not recommended for electrical/electronic applications
- Effective to 700°F
- Meets Fed. Spec. 0-F 506C, Type 1, Form A, & MIL-S-6872A
- 4 oz jar

TTU918



SOLDER

- Wire Diameter: 0.0625"
- Core Type: Rosin
- Composition: 60% Tin, 40% Lead
- Lead-based

NT239

36" CUT LENGTH TIG RODS

- Diameter: 1/8"
- Low fuming Bronze-flux coated
- **TTU946**



MIG/TIG INERT GAS HOSE

- Inside diameter: 1/4"
- Hose length: 6'

TTU563



PARTS

AUTOBODY SUPPLY

INDUSTRIAL

YORKTON

AIRCOR STYLE CUTTING TIPS

Part # Description

ACETYLENE-OXYGEN CUTTING TIPS

Fits Airco 3790, 4690, 4700, 4800, 5700, 5800, 1100, 3000, 9000 and 9500

328-1444

- Style: 164/ALC 803
- Size: 0
- For general cutting
- · Very heavy preheat
- Also for cutting cast iron & stainless steel

TTU358

- Style: 164/ALC 803
- Size: 0
- · For general cutting, cutting cast iron and stainless steel
- · Very heavy preheat

TTU467

- Style: 144/ALC 802
- Size: 1
- · For general hand or machine cutting
- Medium preheat





MILLER® STYLE

Part # Description

E/9"	いいフフロ	E6 - E	/8". 250	lamne
07/O	NUZZL		4017401	u allillus

379-1050 Flush

TTT177 • 1/8" Tip stickout

NOZZLE RETAINERS

379-1055 Nozzle Retainer

• 250 amps

Retaining Head **TTT180**

• 150 amps

SHOCK WASHERS

TTT184

250 amps









VICTOR® STYLE TIPS & NOZZLES

Description

	NOZZLES	
328-4708	Gas type: acetylene-oxygen	2

ACETYLENE-OXYGEN CUTTING TIPS

- Machine preheat for hand and machine cutting
- Fits 2460, CA 1060, ST, SST and 1400C machine torches

TTU334	• Style 1-101	0
TTU335	• Style 1-101	1
TTU337	• Style 1-101	3

Medium preheat

Part #

Fits CA 1260, CA 1350, C 1450, CA 2060, CST 800 and C 1400 torches

TTU340	• Style 3-101	0
TTU341	• Style 3-101	1
TTU343	• Style 3-101	3

- Medium preheat
- For general hand-cutting, one-piece

TTV361 Style 3-101

PROPANE / OXYGEN-NATURAL GAS CUTTING TIPS

- Medium preheat for hand and machine cutting
- Fits 2450, CA 1060, CAN 1060, ST, SST, STN and 1400C machine torches

TTU346 2 · GPN Style

- Medium preheat series 3 tip
- Fits CA 1260, CA 1350, C 1450, CA 2060, CST 800 and C 1400 torches

TTU455 1 • 3-GPN Style **TTU456**

2 • 3-GPN Style





TTU335 **TTU337**

TTV361

Size

TTU340 TTU341 TTU343 TTU346

PARTS

AUTOBODY SUPPLY

INDUSTRIAL

REGINA

YORKTON

WEYBURN

ESTEVAN

BERNARD® STYLE WELDING NOZZLE

- Amperage: 200, 300
- Brass
- 5/8" I.D.

NT177



BERNARD® STYLE ELLIPTICAL NOZZLE

- Brass Nozzle Head Assembly
- Wire Size: 5/8"

360-3015



WELDING TIPS

Part #	Description
331-1367	Heating Nozzle Tip Tip Size: 0
NP666	MIG Welding TipTip Size: 0.023"
TTT193	MIG Welding TipContact Tip-TaperedTip size: 0.023"





TTT193

SPIRAL TIP CLEANER

- Cleaning data on back of case
- Includes 12 cleaners and hardened steel file

NT641



TWECO® STYLE TIPS & NOZZLES

Part # Description

NOZZLES

379-1455 • Standard
• 1/2" I.D

NP617 • Self-insulated
• 1/2" I.D.

• 200 / 300 / 400 amps

• Adjustable, Standard
• 5/8 l.D.
• 300 / 400 amps

NP628 Nozzle Insulator
• Standard

• 300 / 400 amps

	<u>'</u>	
	CONTACT TIPS	
NP602	0.023"200 amps	
NP603	• 0.030" • 200 / 300 amps	

Heavy-duty200 / 300 / 400 amps

NP611 • 0.035"

NP613 • 0.045"

• 150 / 250 amps

• For use with Miller® style

NT165 • 0.030" NT166 • 0.035"

• 0.045"

NT167

160 Amps CO2 @ 80% duty cycle100 Amps mixed gas @ 80% duty cycle

379-1265 • 0.023" **379-1270** • 0.030"

379-1275 • 0.035", Standard





379-1455





PARTS

AUTOBODY SUPPLY

INDUSTRIAL

REGINA YORKTON WEYBURN

